

KAIZEN PLANNING & WORKSHOP (Draft)

	DAY 1 Monday	DAY 2 Tuesday	DAY 3 Wednesday	DAY 4 Thursday	DAY 5 Friday
AM	<p>GREETING</p> <p>PRESENTATIONS</p> <ul style="list-style-type: none"> > Hoshin & 3-5 Year Hoshin > Target Product (Product Family) > Activities and Goals for the Week <p>Gemba Walk ①:</p> <p>OVERVIEW</p> <ul style="list-style-type: none"> > Observation of the entire shop-floor > Understand current Kaizen Activities (methodology & tools currently in use) 	<p>VISUALIZATION^{👁️}</p> <p>"Current state mapping "</p> <p>(VISUALIZE STATUS)</p> <ul style="list-style-type: none"> > Process Mapping: <i>ACTUAL</i> material and information flow > Find & Define Waste > Determine Problems > Notice Kaizen Opportunities 	<p>"Future State Mapping"</p> <p>Kaizen planning</p> <p>KAIZEN "ACTION ITEMS"</p> <ul style="list-style-type: none"> > Comparison of "Current State" vs "Future State" > Review Kaizen needs > Clarify "Kaizen Goals" > Determine steps necessary to accomplish Kaizen Goals 	<p>"MINI" WORKSHOP</p> <p>Kick-Off</p> <ul style="list-style-type: none"> > Grasp Pre-Kaizen State <ul style="list-style-type: none"> - Visualization / Mapping - Data collection - Root Cause Analysis - Etc. <p>(at Gemba)</p> <p>Check</p> <ul style="list-style-type: none"> > Grasp Post-Kaizen State <ul style="list-style-type: none"> - Visualization / Mapping - Data collection - Root Cause Analysis - Etc. > Analyze Kaizen Results > Prepare Presentation for Top Management <p>(at Gemba)</p>	
	LUNCH	LUNCH	LUNCH	LUNCH	LUNCH
PM	<p>Gemba Walk ②:</p> <p>TARGET PRODUCT</p> <ul style="list-style-type: none"> > Inspect target product's entire flow (upstream from the last process) > Hearing (Q&A) at Gemba to learn about problems encountered by, and the day-to-day tasks of... <ul style="list-style-type: none"> ...process owners, supervisors, team leaders, line leaders, operators, etc... '...who do actual work on the product. <p>Status Meeting</p>	<p>"Current state mapping "</p> <p>(VISUALIZE STATUS)</p> <ul style="list-style-type: none"> > Process Mapping: <i>IDEAL</i> material and information flow > What needs to change? > How to reflect Hoshin? <p>👁️ Learn <i>proper</i> application of visualization tools!</p> <p>Status Meeting</p>	<p>"MINI" WORKSHOP</p> <p>"Current state "</p> <ul style="list-style-type: none"> > Select Kaizen Theme <ul style="list-style-type: none"> - MUDA found during Day 1 Gemba Walks - Can be tackled and generate results immediately > (Learn techniques for approaching new Kaizen) <p>Status Meeting</p>	<p>Plan</p> <ul style="list-style-type: none"> > Formulate Kaizen Ideas (Countermeasures) > Evaluate (simulate) ⇒ Select Best Idea <p>Do</p> <p>IMPLEMENT</p> <p>ACTUAL</p> <p>KAIZEN</p> <ul style="list-style-type: none"> > Review Kaizen Action > Discuss tasks for the following day 	<p>PRESENTATION</p> <ul style="list-style-type: none"> > Present Kaizen Activity and Results > Comments from the Consultant > Comments from Top Management <p>WRAP-UP DISCUSSION</p> <ul style="list-style-type: none"> > Q&A, Review that week's Activities > Implementation plan: "Kaizen Roadmap" > Next Steps <p>CLOSING</p>